

1. Remove the left and right side fairings to access mounting locations.
2. Remove the upper center engine bolt. It runs completely through the frame. **(Photo 1)**
3. Put 10x377mm bolt from kit through right side spacer (100mm long).
4. Slide bolt with attached right spacer through the frame. **(Photo 2)**
5. Attach the left side spacer (50mm long) to the opposite end of the frame bolt using the stock nut. NOTE: Lightly tighten stock nut. It will be tightened fully later.
6. Remove the right side forward engine bolt. **(Photo 3)**
7. Attach right side offset using 3 of the 6x16mm bolts and the replacement engine bolt (10x1.25x80mm) as shown. Pivot the offset so the forward mounting engine bolt is aligned with right side. You should be able to tighten the replacement engine bolt by hand.
8. Remove radiator overflow tank to access left side forward engine bolt.
9. Repeat Step 7 on left side using the replacement engine bolt (10x1.25x70mm) and small aluminum spacer (20x15.25mm). The small spacer goes between the offset and the frame on the left side.
10. Once the left and right offsets are mocked up, apply a piece of tape to the frame & spacer. Make reference marks on the tape indicating the relationship between the frame and spacer.
11. Remove both offsets temporarily and tighten the upper center engine bolt. Manufacturer's torque specification is 32 ft-lb. **IMPORTANT:** Make sure the reference marks created in Step 10 stay aligned while tightening the bolt. It may be helpful to have another person assisting during this step.
12. Reinstall both offsets securely. Manufacturer's torque specification for the engine mounting bolts is 32 ft-lb.
13. Install the sliders using the 10x1.50x45mm bolts. We suggest using one drop of blue (medium strength) thread locking compound on the bolt threads. NOTE: DO NOT use thread locking compound on any other bolts. **(Photo 4)**

