



SUZUKI SV650 No Cut Frame Slider Installation

Instructions Part Numbers: 710-5649, 715-5649, 750-5640, 750-5649, 755-5649

MADE IN THE USA!

Carefully read instructions in their entirety before the install

Professional installation is recommended. Always use proper safety measures during the install of this product. Do not try to install this product without proper tools, recently calibrated torque wrench, correct torque specifications from **factory service manual**, safety goggles and gloves. The motorcycle must be in a fixed secure position before the install process begins. DO NOT remove both engine studs at the same time. **Shogun is not responsible for any part of your motorcycle for any reason.**

Replacement Parts List: Left Side Components (as if you were sitting on the bike)

QTY	Price each	Part Numbers	Descriptions
1	\$27.00	99-FS-750-5640-L	White Left Side Puck
1	\$27.00	99-FS-750-5649-L	Black Left Side Puck
1	\$51.75	99-FS-710-5649-L	Carbon Left Side Puck (Includes Black Cap and 5 Screws)
1	\$32.00	99-FS-715-5649-L	PA2 Left Side Puck (Includes Black Insert and 2 Screws)
1	\$25.00	99-HR-TH12125398	Threaded SS Rod 12 X 1.25 X 398 Main Engine Stud
1	\$0.50	99-HN-LN12125	12 X 1.25 Hex Flange Lock Nut
1	\$0.25	99-HW-M12WASH	12MM Washer

Replacement Parts List: Right Side Components (as if you were sitting on the bike)

1	\$27.00	99-FS-750-5640-L	White Left Side Puck
1	\$27.00	99-FS-750-5649-L	Black Left Side Puck
1	\$51.75	99-FS-710-5649-L	Carbon Left Side Puck (Includes Black Cap and 5 Screws)
1	\$32.00	99-FS-715-5649-L	PA2 Left Side Puck (Includes Black Insert and 2 Screws)
1	\$0.50	99-HN-LN12125	12 X 1.25 Hex Flange Lock Nut
1	\$0.25	99-HW-M12WASH	12MM Washer

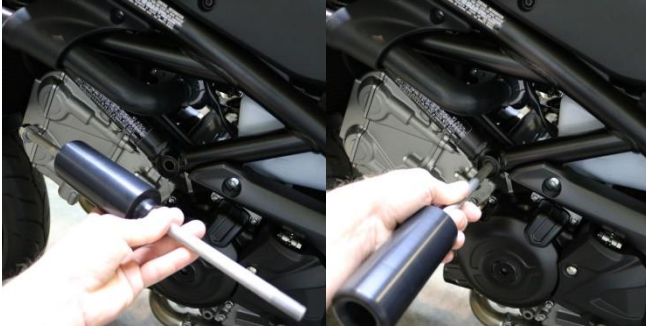
Frame Sliders: Left and Right pucks are same length.

Installation Steps:

1. Remove main OEM engine through stud.



2. Install left side puck along with (99-HR-TH12125398) Threaded SS Rod 12 X 1.25 X 398 Main Engine Stud, 12mm washer (99-HW-M12WASH) and 12 X 1.25 lock nut (99-HN-LN12125).



3. Install right side puck along with 12mm washer (99-HW-M12WASH) and 12 X 1.25 lock nut (99-HN-LN12125) and tighten down to OEM torque specs.



READ CAREFULLY

Shogun cannot guarantee that they will protect your motorcycle from any extent of damage. Shogun frame sliders are really meant to help possibly save the frame from damage in the event of a crash. Because Shogun frame slider products have been successful in saving cases, bodywork, levers and so on in the past, customers just assume sometimes you can put the product on and no damage will happen. The fact is, some crashes result in little or no damage to the motorcycle and some bikes are destroyed. It's kind of like a bumper on a car sometimes it works sometimes it doesn't, it really depends on all the different forces applied during the

incident. We've seen bikes crash at 100 mph with little damage and some at 15 mph with major damage.